






















ID	Name	Duration	Start	Finish	Timeline						
					February		March 2012		April		May 20
					06.02	20.02	01 March	05.03	19.03	01 April	16.04
1	XXXX Time Plan	69,4 days	Mon 13.02.12	Sat 05.05.12							
2	Process Design	6 days	Mon 13.02.12	Sat 18.02.12							
3	Diamond Roll (Desing)	0,4 wks	Mon 20.02.12	Wed 22.02.12							
4	Diamond Roll Procurement	8 wks	Wed 22.02.12	Wed 18.04.12							
5	Cage Procurement	8 wks	Mon 20.02.12	Sat 14.04.12							
6	Shield Tool	6 wks	Mon 20.02.12	Sat 31.03.12							
7	Turning Tool	2 wks	Mon 20.02.12	Sat 03.03.12							
8	Grinding Tool	4,5 wks	Mon 20.02.12	Wed 21.03.12							
9	Assembly Tool	3 wks	Mon 20.02.12	Sat 10.03.12							
10	Production (Shield)	10 days	Mon 02.04.12	Thu 12.04.12							
11	Production (Processes Before Grinding)	2 wks	Mon 05.03.12	Sat 17.03.12							
12	Production (Grinding + Assembling + Packing)	2 wks	Wed 18.04.12	Fri 04.05.12							
13	Consignment	1 day	Fri 04.05.12	Sat 05.05.12							

Date: Mon 13.02.12	Task		Milestone		External Tasks	
	Split		Summary		External Milestone	
	Progress		Project Summary		Deadline	